

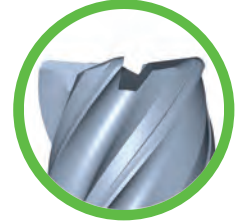
**5 FLUTES END MILL HIGH PERFORMANCE**



- Diameters from 3/16" to 1"
- Radius from 0.015" to 0.190"
- Chamfer 0.010" or Square
- Weldon

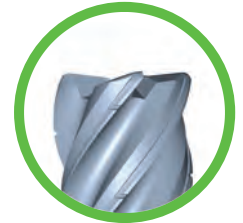
**REINFORCED CORNER "DISH/DUB"**

- Leave a superior surface finish
- Plunging and ramping up to 12 degrees



**REINFORCED RADIUS**

- Reduces corner wear
- Extends tool life
- Chip breaking edge



**AGGRESSIVE DESIGN WITH VARIABLE HELIX**

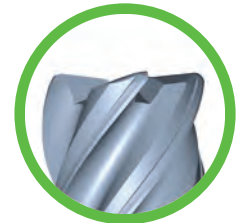
- Increased chip evacuation
- Less deflection
- Improved stability



**CHIP BREAKER AND WELDON AVAILABLE**

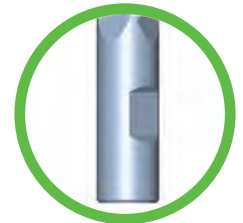
Targeted materials:

- Stainless steel
- Titanium
- Inconel
- High performance alloys
- Tool steels
- Cast iron steels



**NEW HIGH PERFORMANCE TOOL COATING**

- Edge preparation process
- Improved tool life
- Eliminates chatter markings



**ACCESS PRODUCT DETAILS**

[www.piranhamill.com](http://www.piranhamill.com)