



N - Aluminium alloys: Aluminium alloys, nonferrous metals

3 Flutes Polish Regular Chip Breaker

Features

40° VARIABLE INDEX & HELIX ANGLE

- Profiling, slotting and finishing applications
- Offered also regular and waved helix polished and diamond coated
- Offered in corner and radius designs
- Precision and toughness approved

Specifications

Material	Carbide	Radius	Tangential
Surface	Polish	Dia. Range	3/16" - 1"
Cut Dir.	Right Hand	Flutes	3

Diameter	LOC	OAL	EDP	Square	R.030	R.060
3/16	5/8	3	OP31-	1210R000C	1210R030C	1210R060C
1/4	3/4	3	OP31-	1612R000C	1612R030C	1612R060C
5/16	13/16	3	OP31-	2013R000C	2013R030C	2013R060C
3/8	1	3	OP31-	2416R000C	2416R030C	2416R060C
1/2	1 1/4	3	OP31-	3220R000C	3220R030C	3220R060C
5/8	1 5/8	4	OP31-	4026R000C	4026R030C	4026R060C
3/4	1 3/4	4	OP31-	4828R000C	4828R030C	4828R060C
1	1 3/4	4	OP31-	6428R000C	6428R030C	6428R060C

LOC: Length of Cut **OAL:** Overall length **EDP:** Series Number